



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

**HAYER & BOECKER OHG**  
CARL - HAYER - PLATZ 3  
D - 59302 OELDE

WITH LOCATION:

ENNIGERLOHER STRAÙE 64  
D - 59302 OELDE

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT  
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

**DIN EN ISO 3834-2**

ARE FULFILLED:

PERIOD OF VALIDITY FROM 17.01.2019 UNTIL 16.01.2021  
CERTIFICATE REGISTRATION NO.: **QMS 0117192-00-02**  
Bonn, 12.02.2019

  
Dipl.-Ing. René Lövenich  
Head of Certification Body

ATTACHEMENT TO CERTIFICATE NO.: **QMS 0117192-00-02**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2006-03 - QUALITY REQUIREMENTS  
FOR THE FUSION WELDING OF METALLIC MATERIALS  
- PART 2: COMPREHENSIVE - QUALITY REQUIREMENTS

WELDING PROCESS(ES): 15-PLASMA-WELDING  
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID  
WIRE ELECTRODE

PARAMETERS IN  
ACCORDANCE WITH  
DIN EN ISO 4063

BASE MATERIALS(S): 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE  
WITH EN 10088

RESPONSIBLE WELDING SUPERVISOR: OLEG ZIEGLER BORN 05.12.1983  
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVE: N.N.

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE  
ASSESSMENT PERFORMED ON 09.01.2019.